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United States Patent [19][11] **Patent Number:** **6,007,747****Blake et al.**[45] **Date of Patent:** **Dec. 28, 1999**[54] **METHOD OF MAKING AN ASPHERIC SOFT LENS**[75] Inventors: **Larry W. Blake**, Cota de Caza; **Lee T. Nordan**, La Jolla, both of Calif.[73] Assignee: **Pharmacia & Upjohn Company**, Bridgewater, N.J.[21] Appl. No.: **08/472,051**[22] Filed: **Jun. 6, 1995****Related U.S. Application Data**

[62] Division of application No. 08/161,194, Dec. 1, 1993, which is a continuation of application No. 08/028,522, Mar. 10, 1993, abandoned, which is a continuation of application No. 07/626,736, Dec. 13, 1990, abandoned, and a continuation-in-part of application No. 07/509,871, Apr. 16, 1990, Pat. No. 5,019,099, which is a continuation of application No. 07/232,140, Aug. 15, 1988, Pat. No. 4,917,681, which is a division of application No. 07/088,227, Aug. 24, 1987, Pat. No. 4,769,033, which is a division of application No. 07/262,985, Oct. 26, 1988, Pat. No. 5,104,590.

[51] **Int. Cl.⁶** **B29D 11/00**[52] **U.S. Cl.** **264/2.5; 425/808**[58] **Field of Search** 264/1.7, 1.8, 2.5;
623/6; 425/808[56] **References Cited****U.S. PATENT DOCUMENTS**385,905 7/1988 Cannon .
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The Shah Bifocal Universal MK II Intraocular Lens.

Donald, Tim, "Silicone Demonstrates Suitable Optic Characteristics in Resolution Testing," *Ocular Surgery News*, vol. 6, No. 16, Aug. 15, 1988, pp. 16-17."Resolution Efficiency in Water Supported as New IOL Standard," *Ophthalmology Times*, Apr. 15, 1987, pp. 46 and 48.*Primary Examiner*—Mathieu D. Vargot*Attorney, Agent, or Firm*—Knobbe, Martens, Olsen & Bear, LLP[57] **ABSTRACT**

An aspheric soft intraocular lens, having an optical power surface, which may have multiple radii portions or aspherical portions, as well as spherical portions, intended to replace the crystalline lens of a patient's eye, in particular after a cataract extraction. Such an aspheric soft lens is molded in a coined mold. A pair of core pins, positioned within the mold cavity during the lens forming process, will produce a pair of haptic-mounting holes within the lens. As the lenses are subsequently tumbled to remove flash, indentations will form adjacent to the haptic-mounting holes. These indentations allow for tangential attachment of the haptic to the lens which, in turn, enables maximum flexibility without exceeding the width of the optic.

4 Claims, 8 Drawing Sheets